

In the Claims

Kindly cancel Claims 1 through 8 without prejudice; and kindly add new generic Claim 33 as follows:

33. (New) A process for permanently attaching an overlay having an outboard surface and an inboard surface to a wheel having an outboard surface and at least one predefined opening therein, said process comprising the steps of:

locating said overlay in a fixture;

placing said wheel in said fixture and on said inboard surface of said overlay thereby defining a cavity between said outboard surface of said wheel and said inboard surface of said overlay;

heating said overlay and said wheel to a predetermined temperature;

clamping said overlay and wheel to a pallet;

engaging at least one nest with said wheel and said overlay;

injecting a foamable liquid into said cavity; and

disengaging said at least one nest.

In the Drawings

Pending approval of the Examiner, Applicant's attorney would like to amend the originally filed drawings of the parent application in the present application as follows:

Figure 2B, kindly relocate the leadline of reference numeral 11c to touch the annular rim (just underneath reference numeral 11a as indicated).

Figure 3A, kindly correct "160" to "106" as indicated.

Figure 5, kindly change reference numeral 92 to 62 (lower portion of figure) as indicated.

A separate letter to the Official Draftsman in accordance with MPEP 608.02(r) is enclosed herewith.

The Examiner approved the above-requested amendments in the parent

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